Maker of fine saddlery goods made specifically for the racing industry.



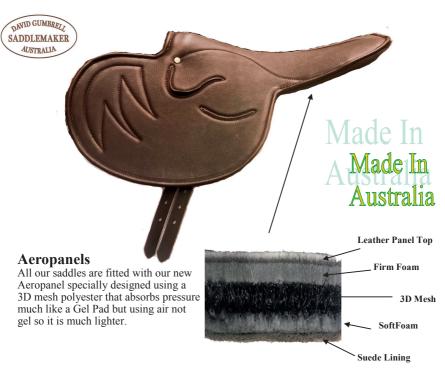
# Saddlery for professionals Maintaining quality at an affordable price

Contact David Gumbrell on 0409 177 632

Email: david@saddlemaker.com.au

www.saddlemaker.com.au

# "Classic" Exercise Saddle



### **Features**

This is our original saddle we have made over 2000 since 1993, most of which are still in use today

(As nylon webbings are abrasive and prematurely wear out the flaps on your saddle we recommend the use of our stirrup leathers with the leather on top of webbing)

All Leather Saddle made from quality hand picked hides

Improved Steel 1/2 Tree

English chrome girth points

Large leather flaps

Fitted with "Aeropanels" preventing pressure points

Fully made in our workshop in Victoria, Australia

Used by leading Trainers in Australia and overseas

Weight 3.6 KG

Price \$520.00 unmounted incl GST



## Exercise Saddle



### **Features**

Classic Mk 2 Weight 3.6 KG

This is the same as the Classic but with bridle leather flap inserts for better wear. First made in 2003 we have restyled the inserts for a more stylish and effective finish.

Classic Suede Weight 3.5KG

This is the same as the Classic but made with a beautiful lush suede which gives grip and durability. Avaiable in a variety of colours.

(As nylon webbings are abrasive and prematurely wear out the flaps on your saddle we recommend the use of our stirrup leathers with the leather on top of webbing)

All Leather Saddle made from quality hand picked hides Improved Steel 1/2 Tree

English chrome girth points

Large leather flaps with bridle leather inserts

Fitted with "Aeropanels" preventing pressure points

Fully made in our workshop in Victoria, Australia

Used by leading Trainers in Australia and overseas

# "Beach" Exercise Saddle



### **Features**

Same design as classic but fully synthetic(except points). Originally made in 1996 from fabric laminated foam for beach work. In 2013 we started using an Embossed neoprene and it soon became our most popular saddle Australia wide and is also being used in Asia. Known by many track riders as the sticky saddle due to its anti slip material, it is not only comfortable but hard wearing. Available in Black.

(As nylon webbings are abrasive and prematurely wear out the flaps on your saddle we recommend the use of our stirrup leathers with the leather on top of webbing)

Fully Synthetic Saddle made an embossed neoprene Plastic 1/2 Tree with stainless steel gullet plate English chrome girth points

Large flaps with pvc synthetic leather inserts
Fitted with "Aeropanels" preventing pressure points
Fully made in our workshop in Victoria, Australia
Used by leading Trainers in Australia and overseas

Weight 3.2KG

Price \$520.00 unmounted incl GST

# "Clite" Exercise Saddle



### **Features**

Designed in 2005 for the Hong Kong market we redesigned this saddle for the Australian market. With no centre seam in the seat and solid leather flaps this saddle has proven to be very popular in some of Australia biggest racing stables. Available in Brown.

(As nylon webbings are abrasive and prematurely wear out the flaps on your saddle we recommend the use of our stirrup leathers with the leather on top of webbing)

All Leather Saddle made from quality hand picked hides Plastic 1/2 Tree with stainless steel gullet plate

English chrome girth points

Knee insert for grip and rider comfort

Large bridle leather flaps with knee insert for better grip

Fitted with "Aeropanels" preventing pressure points

Fully made in our workshop in Victoria, Australia

Used by leading Trainers in Australia and overseas

Weight 3.4 Kg

Price \$630.00 unmounted incl GST





All Made at our workshop in Victoria from first grade materials

# Made In

Australia



#### All Elastic Girth:

Our 4" Elastic is made in Australia and is of superior quality and combined with quality Stainless Steel 7/8" buckles make this a long lasting quality girth.

Colour Black or Brown.

Size S,M,L,XL

Price \$60.00 incl



#### Anti Gall Shaped 2 Bkl Girth:

These Girths are very popular as the girth cover is not needed with this embossed neoprene material. Shaped to be wider around the sternum area. 7/8" Stainless steel Bkls.

Size S'M,L

Price \$95.00



#### Anti Gall Shaped 4 Bkl Girth:

These Girths are very popular as the girth cover is not needed with this embossed neoprene material. Shaped to be wider around the sternum area. English elastic & 7/8" Stainless steel Bkls.

Size S'M,L

Price \$120.00 incl gst



#### **Leather Shaped 4 Bkl Girth:**

Made with superior quality leather, English Elastic and Stainless Steel Bkls.

Shaped to be wider around the sternum area .

Size S,M,L

Price \$140.00 incl gst



#### Webbing Double Elastic 2 Bkl Girth:

Traditional favourite still made the same way way we made them 35 years ago. Australian made webbing, English webbing and Stainlees Steel 7/8 Bkls

Size S,M,L

Price \$65.00 incl gst Price \$55.00 incl gst

Webbing Single Elastic 2 Bkl Girth



### "Saddle Accessories"

All Made at our workshop in Victoria from first grade materials

Made In
Australia



#### **Webbing Sursingle:**

Traditionally made as we have for over 35 years using Australian made webbing, English Elastic, 7/8" English Girth Chrome point and 7/8" stainless steel buckle

Price \$65.00 incl gst



Leather web lined 1" Stirrup Leathers:

Our Stirrup Leathers are made with the Leather on the top side of the webbing. This is to slow the wearing of the flaps as nylon webbings are abrasive and prematurely wear the

flaps of your expensive saddles. Quality leather is lined with Australian made load restraint webbing

and 1" Stainless Steel buckles.

Size Standard 52" and Long 60"

Price \$50.00 incl gst





Various stable colours available on request

#### **Webbing Breastplate:**

Our Breastplates are made from quality Australian made webbing and PVC, have English Elastics and Stainless Steel 3/4" Buckles.

Price \$75.00 incl gst



#### **Leather Open Front Boots:**

Designed for jumps Racing by leading Tainers these boots are made from top quality leather and neoprene lined. We use quality brass buckles with Stainless steel tongues.

Price \$130.00 incl gst



In 1979, David Gumbrell started his career as a saddler at the age of 16 in a small workshop in Mentone Victoria.

By 1983, David had started manufacturing heavy duty saddlery for local horsemen and riding schools, later moving to Queensland to make saddles at Syd Hill and Sons in 1986.

After returning to Melbourne in 1989, David worked with Master Saddler Bob Wilson learning the fine art of Turnout Saddlery for the show industry. This led David to make saddlery for some of Australia's top show riders.

In 1996, David decided to manufacture primarily for the racing industry and started David Gumbrell Saddles. This began with the half tree exercise saddle (the Classic) and whilst spending time on the training tracks all over Australia, David was able to see the needs of trainers and riders which enabled him to alter and develop a range of different styles. These have been proven to outlast and outperform competitors.

All saddles continue to be made in Australia and can be custom designed for individual needs.

Today, over 40 years on, the quality and durability of David Gumbrell Saddles are renown Australia wide and internationally and are exported to Hong Kong, Singapore, New Zealand and the USA.

David Gumbrell Saddles Phone: 0409 177 632 Email: david@saddlemaker.com.au Website: www.saddlemaker.com.au